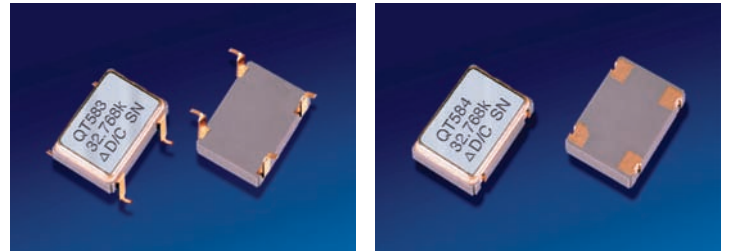
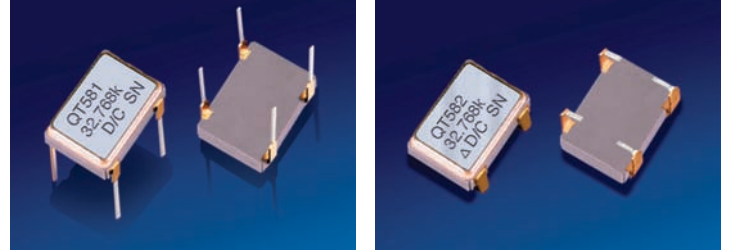


## Description

Q-Tech's high temperature real time clock oscillators consist of a source clock square wave generator and a miniature round or strip quartz crystal built in a low profile hermetically ceramic package with gold plated contact terminals. The device provides a precision clock for timekeeping for most down-hole electronic applications by using AT or IT cut quartz crystals. The design and construction of the QT58X and QT59X series will make accuracy-improvement techniques over the traditional RTC with a 32.768kHz quartz tuning-fork crystal, which due to its parabolic characteristics that do not provide much accuracy over a wide temperature range. As a result, there is a gaining or losing up to seconds per day and tens of minutes per year. The device is built using high temperature materials and processes suitable for long life and highest reliability.



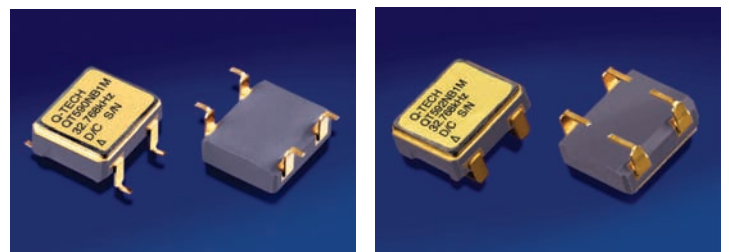
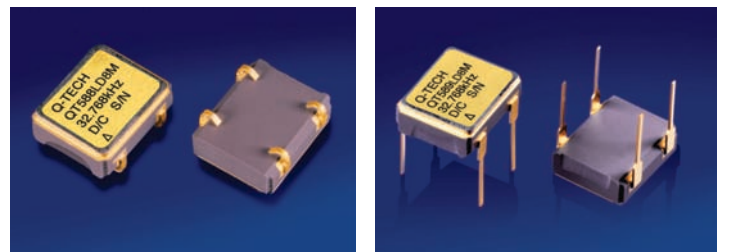
## Features

- Made in the USA
- ECCN: EAR99
- +3.3Vdc and +2.5Vdc operation
- 32.768kHz square wave CMOS output
- Wide operating temperature -55°C to +200°C
- Tight frequency stability ( $\pm 40\text{ppm}$  to  $\pm 250\text{ppm}$ )
- Ultra-low current suitable for battery operation
- Excellent AT and IT cut crystal temperature characteristics
- Tristate output standard
- Fundamental design
- Fast start-up time
- Hermetically sealed package
- 100% testing over temperature
- RoHS compliant



## Applications

- Real-time clock driver
- 32.768kHz output crystal modules





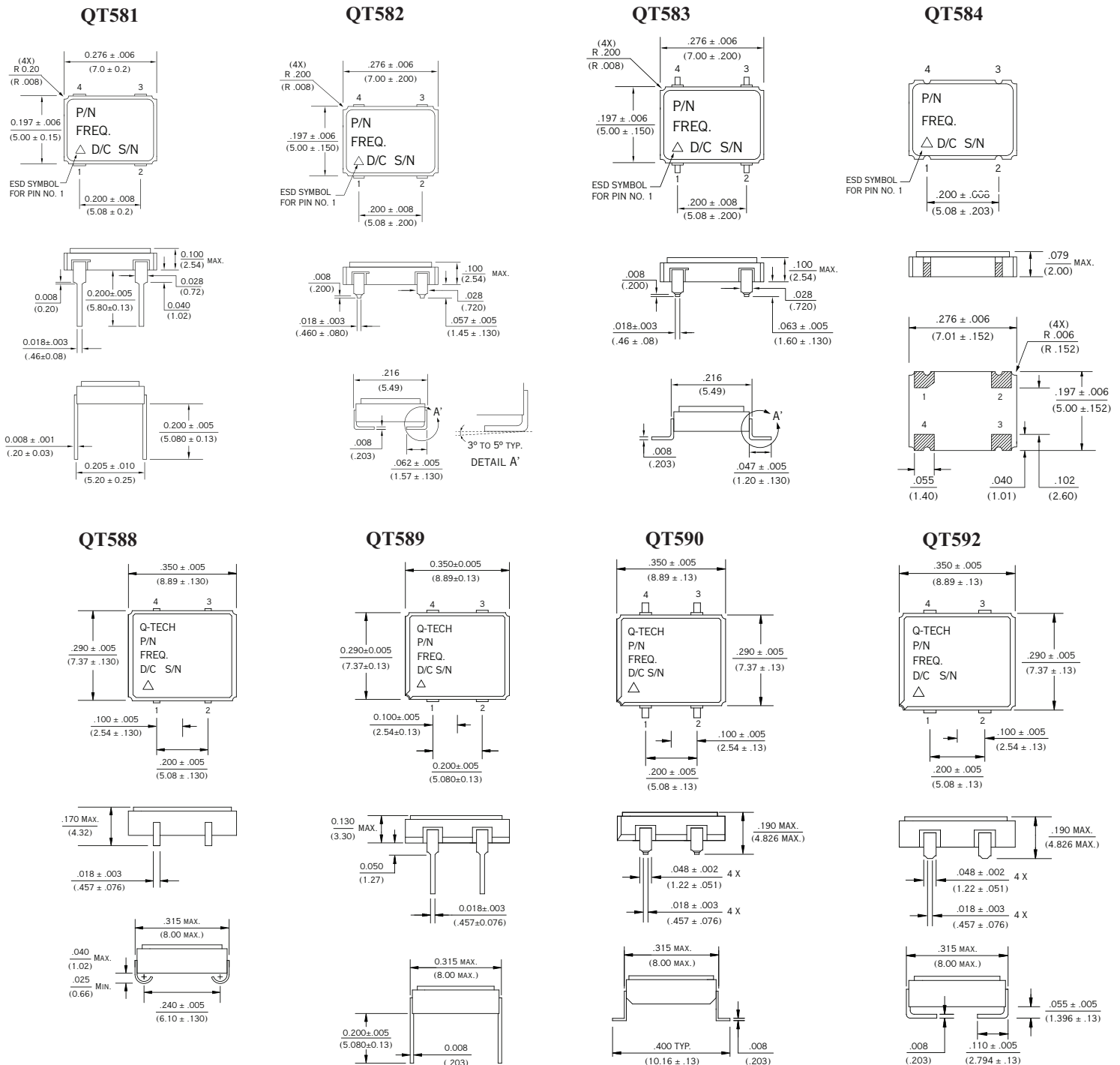
**Q-TECH**  
CORPORATION

**32.768 KHz Q<sub>T</sub>58X AND Q<sub>T</sub>59X SERIES  
ULTRA-LOW CURRENT, HIGH-TEMPERATURE REAL TIME CLOCK DRIVER OSCILLATORS  
2.5Vdc and 3.3Vdc - 32.768KHz**

**Electrical Characteristics**

<b>Parameters</b>	<b>+3.3Vdc</b>	<b>+2.5Vdc</b>
Output frequency range (Fo)	<b>32.768KHz</b>	
Supply voltage (Vdd)	+3.3Vdc ± 10%	+2.5Vdc ± 10%
Maximum Applied Voltage (Vdd max.)	+5Vdc	
Frequency stability (ΔF/ΔT)	See Ordering Information	
Operating temperature (Topr)	See Ordering Information	
Storage temperature (Tsto)	-55°C to + 125°C	
Operating supply current (Idd) (No Load)	0.42 mA typ., 0.7mA max.	0.24 mA typ., 0.5mA max.
Symmetry (50% of output waveform)	50/50% typ., 45/55% max.	
Rise and Fall times (Tr, Tf between 10% and 90% of output waveform)	0.2µs typ., 1µs max.	
Output Load	15pF	
Start-up time (Tstap)	10ms max.	
Output voltage (Voh/Vol)	0.9 x Vdd min.; 0.1 x Vdd max.	
Output Current (Ioh/Iol)	± 2mA min.	
Enable/Disable function Pin 1	VIH ≥ 0.7Vdd: Active VIL ≤ 0.3Vdd: High Impedance Stand-by current: 10µA max.	
Aging	± 5ppm max. first year / ± 2ppm max. per year thereafter	

**Package Outline and Pin Connections - Dimensions are in inches (mm)**



**Package Information**

- Package material: 91% AL<sub>2</sub>O<sub>3</sub>
- Lead material: Kovar
- Lead finish: Gold Plated: 50μ ~ 80μ inches  
Nickel Underplate: 100μ ~ 250μ inches
- Weight: 0.6g typ., 3.0g max.

Pin No.	Function
1	TRISTATE
2	GND/CASE
3	OUTPUT
4	VDD

### Ordering Information

(Sample part number)

QT581L80M-32.768kHz

**Q T 5 81 L 80 M - 32.768kHz**

Output Frequency

**Solder Dip Option:**  
T = Standard  
S = Solder Dip (\*)  
G = Solder Dip (\*)

**Screening Option:**  
Blank = No Screening  
M = Per MIL-PRF-55310, Level B

**High Temperature  
Real Time Clock Oscillator**

**Package:**  
(See page 3)

**Logic & Supply Voltage:**  
L = LVHCMOS +3.3V  
N = LVHCMOS +2.5V

Operating Temperature Option:		
80	= ± 40ppm @	0°C to +175°C (Operable up to +185°C)
81	= ± 75ppm @	0°C to +175°C (Operable up to +185°C)
82	= ± 40ppm @	-20°C to +175°C (Operable up to +185°C)
83	= ± 75ppm @	-20°C to +175°C (Operable up to +185°C)
84	= ± 75ppm @	0°C to +185°C
85	= ± 75ppm @	-20°C to +185°C
86	= ± 100ppm @	-20°C to +185°C
87	= ± 150ppm @	-20°C to +185°C
88	= ± 200ppm @	-20°C to +175°C (Operable up to +185°C)
89	= ± 250ppm @	-40°C to +175°C (Operable up to +185°C)
90	= ± 200ppm @	-40°C to +185°C
91	= ± 250ppm @	-40°C to +185°C
92	= ± 250ppm @	-55°C to +185°C
93	= ± 200ppm @	0°C to +200°C
94	= ± 250ppm @	0°C to +200°C
95	= ± 250ppm @	-20°C to +200°C
96	= ± 250ppm @	-40°C to +200°C
97	= ± 250ppm @	-55°C to +200°C
98	= ± 250ppm @	0°C to +185°C

For Non-Standard requirements, contact Q-Tech Corporation at Sales@Q-Tech.com

#### Packaging Options

- Standard packaging in black foam
- Standard packaging in anti-static plastic tube (60 pcs/tube)
- Tape and Reel (800 pcs/reel) is available for an additional charge.

#### Other Options Available For An Additional Charge

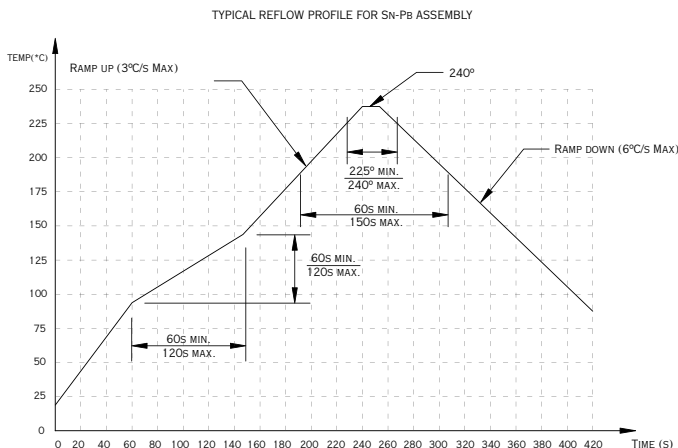
- P. I. N. D. test (MIL-STD 883, Method 2020, Condition B)
- (\*) Hot Solder Dip options for an additional cost:  
S = Sn60/Pb40 per MIL-PRF 55310  
G = Lead free Alloy SAC305 (96.5% Sn, 3% Ag, 0.5% Cu)

**Specifications subject to change without prior notice.**

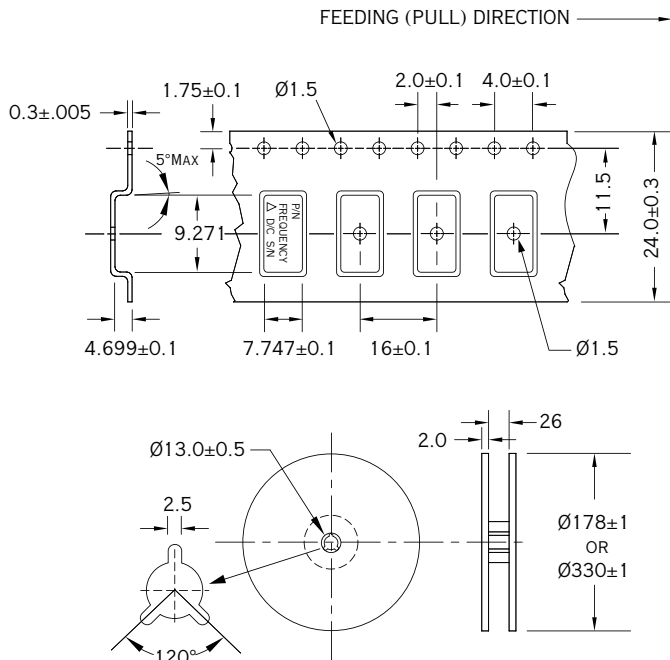
### Reflow Profile

The five transition periods for the typical reflow process are:

- Preheat
- Flux activation
- Thermal equalization
- Reflow
- Cool down



### Embossed Tape and Reel Information For QT588



Dimensions are in mm. Tape is compliant to EIA-481-A.

#### Reel size vs. quantity:

Reel size (Diameter in mm)	Qty per reel (pcs)
178	150
330	800

### Environmental Specifications

Q-Tech Standard Screening/QCI (MIL-PRF55310) is available for all of our QT581 and QT588 series. Q-Tech can also customize screening and test procedures to meet your specific requirements. The QT581 and QT588 series are designed and processed to exceed the following test conditions:

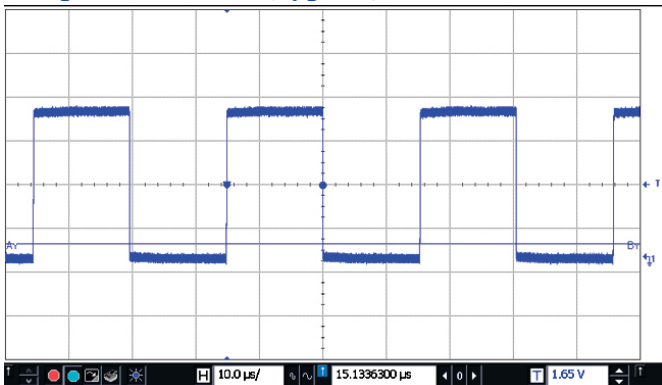
Environmental Test	Test Conditions
Temperature cycling	MIL-STD-883, Method 1010, Cond. B
Constant acceleration	MIL-STD-883, Method 2001, Cond. A, Y1
Seal: Fine and Gross Leak	MIL-STD-883, Method 1014, Cond. A and C
Burn-in	160 hours, 125°C with load
Aging	30 days, 70°C, ±1.5ppm max
Vibration sinusoidal	MIL-STD-202, Method 204, Cond. D
Shock, non operating	MIL-STD-202, Method 213, Cond. I (See Note 1)
Thermal shock, non operating	MIL-STD-202, Method 107, Cond. B
Ambient pressure, non operating	MIL-STD-202, 105, Cond. C, 5 minutes dwell time minimum
Resistance to solder heat	MIL-STD-202, Method 210, Cond. B
Moisture resistance	MIL-STD-202, Method 106
Terminal strength	MIL-STD-202, Method 211, Cond. C
Resistance to solvents	MIL-STD-202, Method 215
Solderability	MIL-STD-202, Method 208
ESD Classification	MIL-STD-883, Method 3015, Class 1 HBM 0 to 1,999V
Moisture Sensitivity Level	J-STD-020, MSL=1

**Note 1:** Additional shock results successfully passed on 16MHz, 20MHz, 24MHz, 40MHz, and 80MHz

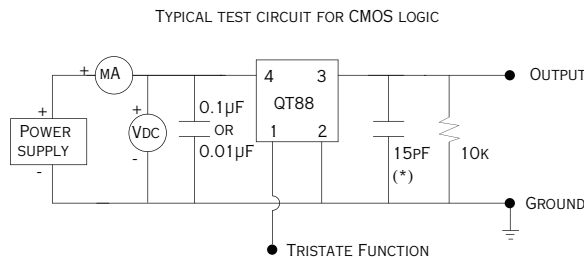
- Shock 850g peak, half-sine, 1 ms duration (MIL-STD-202, Method 213, Cond. D modified)
- Shock 1,500g peak, half-sine, 0.5ms duration (MIL-STD-883, Method 2002, Cond. B)
- Shock 36,000g peak, half-sine, 0.12 ms duration

**Please contact Q-Tech for higher shock requirements**

### Output Waveform (Typical)



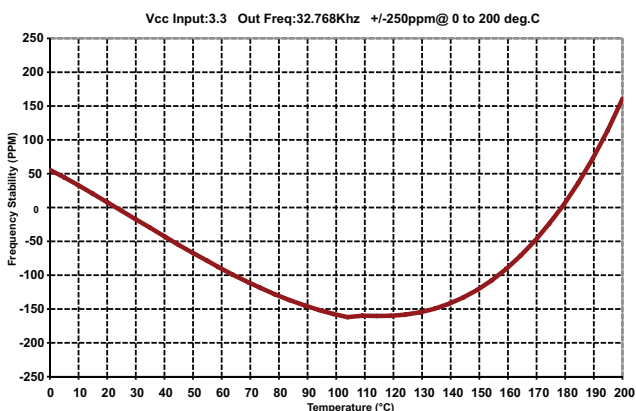
### Test Circuit



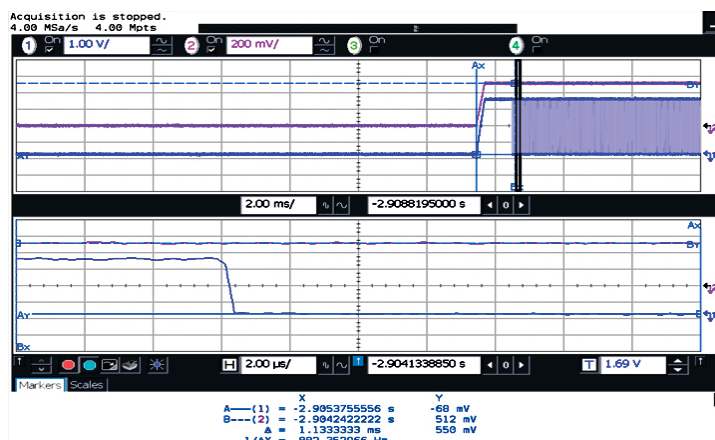
(\* ) CL INCLUDES PROBE AND JIG CAPACITANCE

The Tristate function on pin 1 has a built-in pull-up resistor typical 50kΩ, so it can be left floating or tied to Vdd without deteriorating the electrical performance.

### Frequency vs. Temperature Curve



### Start up Time at 200°C



### Thermal Characteristics

The heat transfer model in a hybrid package is described in figure 1.

Heat spreading occurs when heat flows into a material layer of increased cross-sectional area. It is adequate to assume that spreading occurs at a 45° angle.

The total thermal resistance is calculated by summing the thermal resistances of each material in the thermal path between the device and hybrid case.

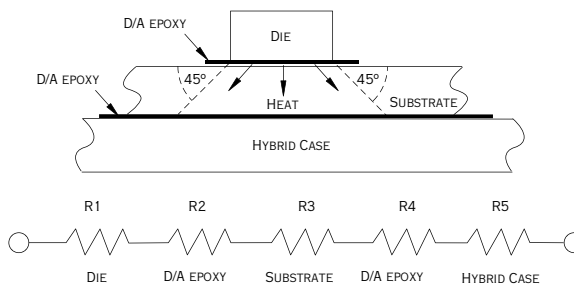
$$RT = R1 + R2 + R3 + R4 + R5$$

The total thermal resistance  $R_T$  (see figure 2) between the heat source (die) to the hybrid case is the Theta Junction to Case (Theta  $J_C$ ) in °C/W.

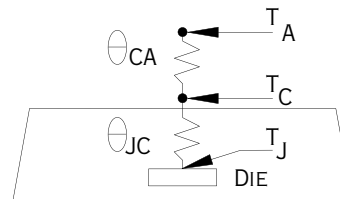
- Theta junction to case (Theta  $J_C$ ) for this product is 30°C/W.
- Theta case to ambient (Theta  $C_A$ ) for this part is 100°C/W.
- Theta Junction to ambient (Theta  $J_A$ ) is 130°C/W.

Maximum power dissipation  $P_D$  for this package at 25°C is:

- $P_D(\max) = (T_J(\max) - T_A) / \Theta_{JA}$
- With  $T_J = 175^\circ\text{C}$  (Maximum junction temperature of die)
- $P_D(\max) = (175 - 25) / 130 = 1.15\text{W}$



(Figure 1)



$$\Theta_{JA} = \Theta_{JC} + \Theta_{CA}$$

(Figure 2)





## Revision History

ECO	REV	REVISION SUMMARY	Page
10336	B	Added dimension tolerance to QT582 & QT583 outlines	3
		Added Solder Dip option G	3
		Modified ordering information table	4
		Added "Revision History" table	7
		Add document number on footer of all pages	All
	C	Changed document number from QPDS-0007 to QPDS-0117 to avoid conflict	All
		Added temperature code 98	4