

REVISIONS

REVISION	DESCRIPTION	APPROVED	DATE
1.0	preliminary	Luis Vargas	8/13/2010

GENERAL RELEASE DOCUMENT
CONSULT FACTORY FOR CURRENT REVISION

SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES:
 3 PLACE DECIMAL = .005
 2 PLACE DECIMAL = .02
 1 PLACE DECIMAL = .1
 FRACTIONS = ± 1/16
 ANGLES = 2 DEGREES

PREPARED BY: DATE
 Luis Vargas 8/13/10

CHECKED BY: DATE
 QUALITY

RELEASED BY: APPROVED BY: DATE
 DOCUMENT CONTROL ENGINEERING

Q-TECH CORPORATION
 10150 W. JEFFERSON BLVD.
 CULVER CITY, CA 90232-3510



**LOW PROFILE 32 PIN FLAT PACK HYBRID CRYSTAL
 OSCILLATOR, VCXO, CLASS S,
 Standard Design For Sine Wave up to 225 MHz**

DRAWING NO.:	REVISION
QTV724, QTV725 and QTV726 Sine-Wave 32 Flat Pack	1.0

SCALE	SIZE	CAGE CODE	SHEET 1 of 7
NONE	A	51774	

1.0 SCOPE

This specification establishes the detail requirements for low profile hybrid, hermetically sealed, Sine-Wave output Voltage Control Crystal Oscillators (VCXO) for use in space flight missions.

2.0 APPLICABLE DOCUMENTS

The following documents of the latest issue form a part of this drawing to the extent specified herein.

2.1 Specifications and Standards

SPECIFICATIONS	
MILITARY	
MIL-S-19500	Semiconductor Devices, General Specification For
MIL-PRF-55310	Crystal Oscillators, General Specification For
MIL-PRF-38535	Integrated Circuits, (Microcircuits) Manufacturing, General Specification For
MIL-PRF-38534	Hybrid Microcircuits, General Specification For
STANDARDS	
MILITARY	
MIL-STD-202	Test Methods for Electronic and Electrical Component Parts
MIL-STD-883	Test Methods and Procedures for Microelectronics
MIL-STD-1686	Electrostatic Discharge Control Program for Protection of Electrical and Electronics Parts, Assemblies and Equipment.

2.2 Conflicting Requirements

In the event of conflict between requirements of this specification and other requirements of the applicable detail drawing, the precedence in which requirements shall govern, in descending order, is as follows:

- a) Applicable Customer purchase order.
- b) Applicable detail drawing.
- c) This specification.
- d) Other specifications or standards referenced in 2.1 herein.

2.3 Customer Purchase Order Special Requirements

Additional special requirements shall be specified in the applicable Customer purchase order when additional requirements or modifications specified herein are needed for compliance to special program or product line requirements.

3.0 PERFORMANCE REQUIREMENTS

3.1 General Definition

The VCXO is a high reliability signal generator that provides a sine-wave output. The VCXO has been designed to operate in a spaceflight environment with an expected lifetime in excess of 15 years. Lifetime is defined as the sum of operational and storage environments.

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3.1.1 Electrical Characteristics

PARAMETER	SYMBOL	CONDITIONS	VALUE	UNIT
Frequency Nom.	Fo	-	<i>See part number generation table</i>	MHz
Supply voltage, Nom.	Vs	Vs±5%	<i>See part number generation table</i>	V
Input Current, max.	Is	Vs, nom. / Ta=+25°C	50	mA
Overall Frequency stability (including Operating Temperature, ±5% Load Change, ±5% Supply Voltage change, 10 year aging, and radiation)	$\Delta f/f_c$ (Ta)	<i>Contact factory for other options available</i>	<i>See part number generation table</i>	ppm
Voltage Control Range For Frequency Adjustment Min.	Vc	DC	<i>See part number generation table</i>	Volts
Control Voltage at which fo will occur at 25°C	Vc/fo	DC	½Vc ±0.5	Volts
Frequency Pulling range, Min	$\Delta f/V_c$	Over the voltage control range	<i>See part number generation table</i>	ppm
Linearity, max.	$\Delta f/V$	-	10	%
Input impedance, min.	Zin	-	10.0	KΩ
Modulation freq. bandwidth, min.	MBW (-3dB)	Vs, nom. / Ta=+25°C Vc/fo, and 50Ω load	10.0	KHz
Output level Min.		Sine Class S, 100 krads (Si) total dose Min	<i>See part number generation table</i>	dBm
Harmonics Max.			-20	dBc
Sub-harmonics Max.			-30	dBc

3.2 Absolute Maximum Rating

Supply Voltage	0 to +16.5 VDC
DC Input Current	50 mA maximum
Storage Temperature range	-62°C to +125°C
Lead Temperature (Soldering, 10 seconds)	300°C

3.2.1 Physical Characteristics

3.2.1.1 Dimensions - The VCXO outline dimensions and terminal connections shall be as shown in Figure 1 herein.

3.2.1.2 Weight - The VCXO shall weigh less than or equal to 25 grams.

3.2.1.3 Materials - The VCXO package body and lead finish shall be gold in accordance with MIL-PRF-38534.

3.2.2 Environmental Conditions

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Sine Vibration	MIL-STD-202, Method 204, TC "D"
Random Vibration	MIL-STD-202, Method 214 TC "I-K" (15 minutes per axis)
Shock	MIL-STD-202, Method 213, TC "F"
Acceleration	MIL-STD-883, Method 2001, TC "A"
Altitude	50,000 feet minimum to deep space
Radiation	Radiation testing is not performed, but these VCXOs have been acceptable for use in environments up to 100K rads by analysis of the components used. Only bipolar semiconductors are employed. A copy of the parts list and materials can be provided for review. The electronics used in the VCXO shall be single event latchup free.
Electrostatic Discharge Sensitivity	The VCXO supplied to this drawing shall be considered to be electrostatic discharge sensitive and require further protection and shall use one of the packaging requirements in accordance with MIL-PRF-38534, Category A, Section 5.3.2.4 Transportability. The VCXO shall be capable of being transported by air, ship or road when packaged in a suitable container.

3.3 Design and Construction

The design and construction of the crystal oscillator shall be as specified herein. As a minimum, the oscillators shall meet the design and construction requirements of MIL-PRF-55310, except element evaluation shall be as specified in 3.3.1.

Operation	
Design, Construction & Component Screen (see 3.3.2)	MIL-PRF-55310 Class S
Workmanship	M883, Method 2017 for Class S
Screening	MIL-PRF-55310 Class S
Non-Destruct Wire Bond Pull	100%, M883, Method 2023 (2.4 grams)
Internal Visual	MIL-STD-883, methods 2017 & 2032 condition K (class S). During the time interval between final internal visual inspection and preparation for sealing, hybrid crystal oscillators shall be stored in a dry, controlled environment as defined in MIL-STD-883, method 2017 or in a vacuum bake oven.
Stabilization Bake	48 hrs minimum @ +150 C M883, Method 1008 TC B
Thermal Shock	M883, Method 1011, TC A
Temperature Cycling	M883, Method 1010, TC B
Constant Acceleration	M883, Method 2001, TC A (5000 gs, Y1 Axis only)
Seal Test (fine & gross)	100% Method 1014, (TC A1 for fine leak and TC C for gross leak)
PIND	M883, Method 2020, TC B
Electrical Test	Frequency, Output levels, Input Current@ +25 C
Burn-In (Powered with load)	+125 C for 240 hours
Electrical Test	Frequency, Output levels, Input Current @ +25°C & Temp Extremes listed on the Electrical Specification
Radiographic	M883, Method 2012 class S
Group A	100%
Group B (30 day Aging @ +70 C)	100%
External visual	883 Method 2009

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3.3.1 All piece parts shall be derived from lots that meet the element evaluation requirements of MIL-PRF-38534, Class K, with the following exceptions:

Active Elements

a) Visual inspection of silicon on sapphire microcircuits. Semicircular crack(s) or multiple adjacent cracks, not in the active area, starting and terminating at the edge of the die are acceptable. Attached (chip in place) sapphire is nonconductive material and shall not be considered as foreign material and will be considered as nonconductive material for all inspection criteria.

b) Subgroup 4, Scanning Electron Microscope (SEM) inspection. The manufacturer may allow the die distributor, at his option, to select two (2) dice from a wafer pack (containing a maximum quantity of 100 die), visually inspect for the worst case metallization of the 2 dice, and take SEM photographs of the worst case.

c) Subgroup 5 radiation tests. Subgroup 5 radiation tests are not required unless otherwise specified in the detail purchase order.

3.3.2 Processes - Processes used for manufacturing the VCXO are selected on the basis of their ability to meet the quality requirements for space High Reliability manufacturing. Travelers or Process Cards are used in the manufacturing and testing of all of the VCXO Series, and might be available for customer review. Copies of these Travelers can be provided with the VCXOs at time of shipment, if so specified on the purchase order.

3.3.3 Interchangeability - Each VCXO shall be interchangeable without using a special selection process.

3.3.4 Product Marking - Each unit shall be permanently marked with the manufacturer's name or symbol, part number, lot date code number, and serial number. The unit shall be marked with the outline of an equilateral triangle near pin 1 to show that it contains devices which are sensitive to electrostatic discharge.

3.4 Parts Program

Devices delivered to this specification represent the standardized Parts, Materials and Processes (PMP) Program developed, implemented and certified for advanced applications and extended environments.

3.4.1 Quartz Crystal Resonator - The crystal resonator used shall be constructed using a 4 point mount premium synthetic swept Quartz and procured to Q-TECH SCD. (For the Engineering models, non-swept quartz may be used).

3.5 Traceability Requirements

Material, element and process traceability requirements shall be as specified by MIL-PRF-38534 for Class K hybrids.

3.6 Data

3.6.1. Design Documentation - When required by the purchase order, design, topography, process and flow charts for all assembly/inspection and test operation for devices to be supplied under this specification on the initial procurement shall be established and shall be available in-plant for review by the procuring activity upon request. This design documentation shall be sufficient to depict the physical and electrical construction of the devices supplied under the specification and shall be traceable to the specific parts, drawings or part type numbers to which it applies, and to the production lot(s) and inspection lot codes under which devices are manufactured and tested so that revisions can be identified.

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3.6.2. Technical Data Package - When required by the purchase order, the following design documentation and information is deliverable 30 days prior to the start of production. The Technical Data Package shall consist of the following:

- a) Assembly drawing(s).
- b) All electrical schematics and drawings *not considered proprietary*.
- c) The assembly and screening travelers to be used on-line to manufacture the devices supplied to this specification.
- d) Parts and materials list.

3.7 Test Report

A test report is supplied with each shipment of oscillators and includes the following information, as a minimum:

- a) A Certificate of Conformance to all specifications and purchase order requirements. As a minimum, the Certificate of Conformance shall include the following information:
 - Purchase order number.
 - Applicable part number.
 - Manufacturer's lot number.
 - Lot date code.
- b) Parts and materials traceability information.
- c) Certificate of crystal sweeping.
- d) Manufacturing lot traveler.
- e) Screening attributes and variables data as applicable.
- f) Quality conformance inspection attributes and variables data as applicable.
- g) Radiographic inspection negatives.

3.8 Engineering Models

Engineering Models are fit, form, and function representative of Flight Models and of commercial construction using commercial parts of same generic type as Flight Models. Completed oscillators are not screened.

NOTES:

This oscillator is offered to meet the specifications above and is not guaranteed to meet any other requirements.

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■ PART NUMBER GENERATION

SERIES	Output type and supply voltage	TEMPERATURE RANGE (°C)/ Max. Overall Stability/ Min. Frequency Pulling and Voltage Control Range			Level	FREQUENCY (MHz)
QTV72: 24 Pin Flat Pack	4: SINE WAVE +3dBm5V	N: 0.....+50°C	±25 ppm	±50 ppm Vc=0.5..6.0V	E: Eng. Model	10.....225
	5: SINE WAVE +7dBm12V	P: 0.....+70°C	±35 ppm	±70 ppm Vc=0.5..6.0V	M: Flight Model	
	6: SINE WAVE 7dBm15V	Q: 20...+70°C	±40 ppm	±80 ppm Vc=0.5..6.0V		
		R: 40...+85°C	±45 ppm	±90 ppm Vc=0.5..6.0V		
		U: -55.+125°C	±65 ppm	±130 ppm Vc=0.5..6.0V		
(See note 1 below)						

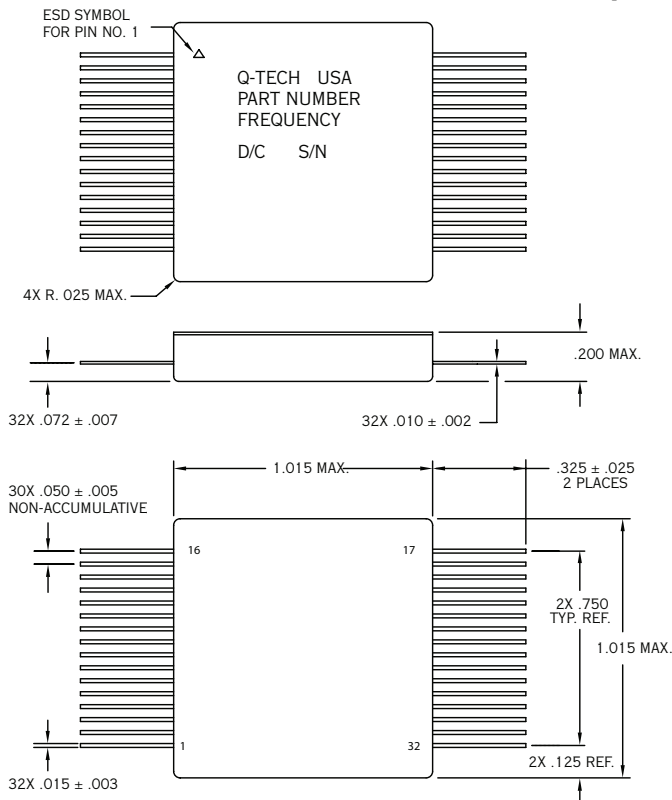
1. Variations from standard specification are available, please contact factory.

QTV725URM-100.000000 would be a Flight Model version HF VCXO, 32 pin SMD flat pack, sine-wave 12 volts, overall frequency stability (Overall Frequency stability (including operating temperature, ±5% Load Change, ±5% Supply Voltage change, 10 year aging, and radiation) ±45 ppm over -40...+85°C, @ 50 MHz with frequency pulling range from minimum of 90 ppm below center frequency at 0.5V to a minimum of 90 ppm above center frequency at 6V.

QTV725URE-100.000000 would be a Engineering Model version HF VCXO, 32 pin SMD flat pack, sine-wave 12 volts, overall frequency stability (Overall Frequency stability (including operating temperature, ±5% Load Change, ±5% Supply Voltage change, 10 year aging, and radiation) ±45 ppm over -40...+85°C, @ 50 MHz with frequency pulling range from minimum of 90 ppm below center frequency at 0.5V to a minimum of 90 ppm above center frequency at 6V.

FIGURE 1 INTERFACE CONTROL DRAWING

32 pin Flat-Pack



PIN NO.	DESIGNATION
1 - 3	NC
4	Voltage Control
5	Ground/Case
6 - 10	NC
11	Supply Voltage
12	RF Output
13	Supply Voltage
14 - 32	NC

NOTES:

- Dimensions are in inches.
- Lead numbers are for reference only and are not marked on the unit.
- A triangle symbol is marked on the corner of the package to indicate Pin 1
- All pins with NC function may not be connected as external tie or connections (Pins may be connected internally).

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